

Standard Accessories

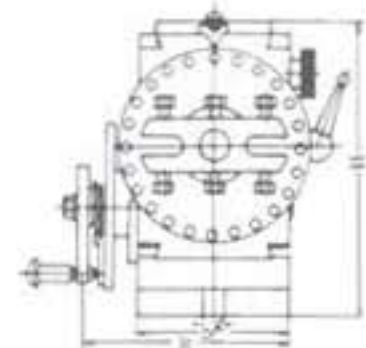
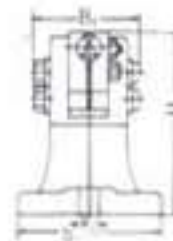
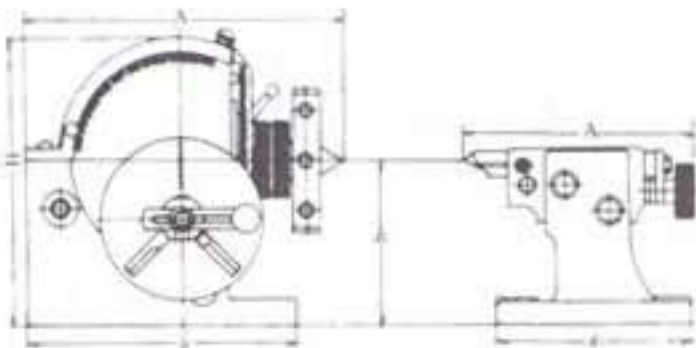


ORDER NO.	WEIGHT	CODE NO.
BS-0	20kgs	1001-050
BS-1	33kgs	1001-051
BS-0-J	25kgs	1001-053
BS-1-J	43kgs	1001-054

THREAD SPINDLE:BS-0. 1 1/2 -12TPI
BS-0. 1 1/2 -8TPI

Dividing Plate A,B,C

Plate A	15	16	17	18	19	20
Plate B	21	23	27	29	31	33
Plate C	37	39	41	43	47	49



Semi-Universal Index B & S Type
No.0 No.1(Head-stock):

Unit:mm/inches.

ORDER NO.	A	B	H	h	a	b	g	TAPER OF CENTER	Diameter of spindle hole
BS-0	189 7 7/8	140 5 5/8	173 6 7/8	100 3 9/8	160 6 3/8	91 3 5/8	13 7/8	MT-2	18
BS-1	293 11 7/16	156 6 1/4	220 8 7/8	128 5 1/4	207 8 1/8	114 4 3/8	16 1/2	MT-3	20

Semi-Universal Index B & S Type
No.0 No.1 (Tail-Stock):

Unit:mm/inches

ORDER NO.	A1	B1	H1	h	a1	b1	g1
BS-0	167 6 3/4	80 3 1/2	107.5 4 1/4	100 3 9/8	130 5 1/8	92 3 7/8	13 7/8
BS-1	191 7 7/16	88 3 1/2	137 5 3/8	128 5 1/4	150 5 7/8	108 4 1/4	16 5/8

- Dividing Head can divide in any angle by the direct, indirect, or different methods. The ratio between the worm and the worm gear is 40:1.
- Hardened and ground spindle is rigidly held in a taper roller bearing. Worm is hardened and ground also.
- The swivel head can be locked of any angle from 10° below horizontal to 90° vertical-precision fitting to base assures smooth rotation.
- All models have threaded spindle nose and 24 hole dividing plate with easy conversion to fast direct indexing on numbers 2, 3, 4, 6, 8, 12, and 24.
- Easy indexing of all numbers from 2 to 50 and many numbers from 52 of 380. Model BS-2 is also equipped for different indexing of all numbers from 2 to 380, and for spiral cutting.
- Accurate precision, little backlash, fine appearance and strong structure so can assure smooth rotation.



BS-0-J is BS-0 fitted with 5" 3-Jaw Chuck & Standard Accessories